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2001 Marine/Industrial Engine Mechanical Specifications Specification Application Metric English General Data Engine Type V-8 RPO L18 Displacement 8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00 Mm 4.370 In Compression Ratio 9.1:1 Firing Order 1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In Cylinder Head Surface Flatness 0.050 Mm 0.002 In Aug 11th, 2021

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2002 Camry Repair Manual (rm881u) Engine Assembly (2az±fe) Inspection 1. Inspect Coolant (see Page 16±20) 2. Inspect Engine Oil 3. Inspect Battery Standard Specific Gravity: 1.25 ± 1.29 At 20 C (68 F) 4. Inspect Air Cleaner Filter Element Sub±assy 5. Inspect Spark Plug (see Page 18±1) 6. Inspect V±ribbed Belt 7. Inspect Ignition Timing Mar 15th, 2021

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Cylinder Head Deck Surface Flatness - Measured Within A 152.4 Mm (6.0 In) Area 0.11 Mm 0.004 In Cylinder Head Deck Surface Flatness - Measuring The Overall Length Of The Block Deck 0.22 Mm 0.008 In Valve Lift Sep 9th, 2021

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Engine Wiring Harness Bracket Nut 5 N·m 44 Lb In Evaporative Emission (EVAP) Purge Solenoid Bolt 10 N·m 89 Lb In Exhaust Manifold Bolts - First Pass 15 N·m 11 Lb Ft ... Spark Plug Gap 1.524 Mm 0.06 In Block Camsh Sep 14th, 2021

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From The 28-pin Harness, To The Aftermarket Radio: • Connect The Green/Purple Wire To The Reverse Wire. • Connect The White And Red RCA To The Audio AUX In To Retain The OE 3.5mm Jack (if Equipped). • With All Connections Completed To The Aftermarket Radio, Plug The 28-pin And 10-pin Harness Into The Vehicles Wiring Harness. Aug 4th, 2021

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• Connect The 14-pin Harness To The TYTO-01. • With All Connections Completed To The Aftermarket Radio, Plug The 20-pin Harness Into The Vehicles Wiring Harness. • Reconnect The Negative Battery Terminal. • Cycle The Key, By Turning The Ignition On For 30 Seconds. Then Off And On Again To Test The Radio. Installing The TYTO-01 Apr 14th, 2021

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